

The Iowa Council on Homelessness

DRAFT AGENDA

RESEARCH & ANALYSIS COMMITTEE

Tuesday, October 11, 2016

9:00 AM to 10:00 AM

Conference Call

Conference Call-In Information (audio only): Call 866-685-1580; Code 515-725-4942

(This is an open, public meeting that will be recorded for minute taking purposes. We are requested not to park in the two rows closest to the library's front door; you may want to park underground.)

- I. Introductions
- II. Approval of Agenda
- III. Updates from the Institute for Community Alliances
 - a. Point in Time
 - b. System Measures
- IV. Program Review Process Updates
- V. Co-Chair selection
- VI. Old Business and/or Updates
- VII. New Business
- VIII.
- IX. Public comments
- X. Adjourn

As an inter-agency council we need to recognize that quality data is the foundation for evidence-based solutions. This committee has the potential to lay the ground work for becoming more of an inter-agency enterprise by using data to support other committees of the Council; it has the potential to be inclusive with respect to all CoCs within the State of Iowa.